FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
MARLBORO LIGHTS 83MM REGULAR 10'S FTB
BRAND CODE-02920 (STD)

EFFECTIVE DATE: 01/01/96
STANDARD PRODUCTION

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 108.0	MM		
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)		
NUMBER UP	: 4			
PLUG LENGTH	: 27.0	MM		
ROD R.T.D.	: 391	MM H2O (TOTAL ENCAP)		
PLUG R.T.D.	: 98	MM H2O		
PLASTICIZER	: TRIACETIN PZ			05-800-A
APPLICATION PERCENT	: 8.00	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.32	GRAMS/100 RODS	1.33	GRAMS/25 RODS
FILTER TOW	: FT-777 #10 (EASTMAN)			05-777-E
	: FT-777 #10 (CELANESE)			05-777-C
DENIER PER FILAMENT	: 2.7			
TOTAL DENIER	: 35,000			
CROSS SECTION	: # 10			
PLUG WRAP	: 26.25MM X 6000M KC 45-M1			06-362-A
ANCHOR ADHESIVE	: NATIONAL 32-2051 (FORMERLY 72-4147)		PVA	62-098-A
GLUE APP. FOR ANCH. ADH	: SINGLE GLUE LINE			
LAP ADHESIVE	: FULLER HL-8729 (FORMERLY HM-8229)		HM	61-211-A
	: NATIONAL 70-4245			61-464-A
DRY WEIGHT	: 66.52	GRAMS/100 RODS	16.63	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 66.76	GRAMS/100 RODS	16.69	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 72.08	GRAMS/100 RODS	18.02	GRAMS/25 RODS

SAP CROSS REFERENCE #: FILTER: B07670

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REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.
: SAP CROSS REFERENCE PART NUMBERS ADDED.

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